

CAN SEALING MACHINE

*** INSTRUCTION MANUAL ***

INDEX

Operation Guide	P2
Safety Warning	P3
Parts of Machine	P4
Sealing Height Adjustment	p5
Regular Maintenance	p6
Common Problems and Solution	p7
After-sale Service	p8

CAN SEALING MACHINE

INSTRUCTION MANUAL

Please read the instructions carefully before using

Dear Customer:

Thanks for choosing our can intelligent sealing machine. Our company provide a variety of can sealing and seaming technology solutions. We always stick to the idea of "quality first, customers first" to serve you heart and soul. If you have any suggestions or comments, please contact our local dealer in time. We will serve you in time according to your needs.

Operation Guide

- 1 .Connect the plug to the backside of the machine
2. Connect power after checking connecting well
3. Check the can bases.choose the right base for cans
4. Turn on the machine, the switch is on backside
- 5.Start sealing work

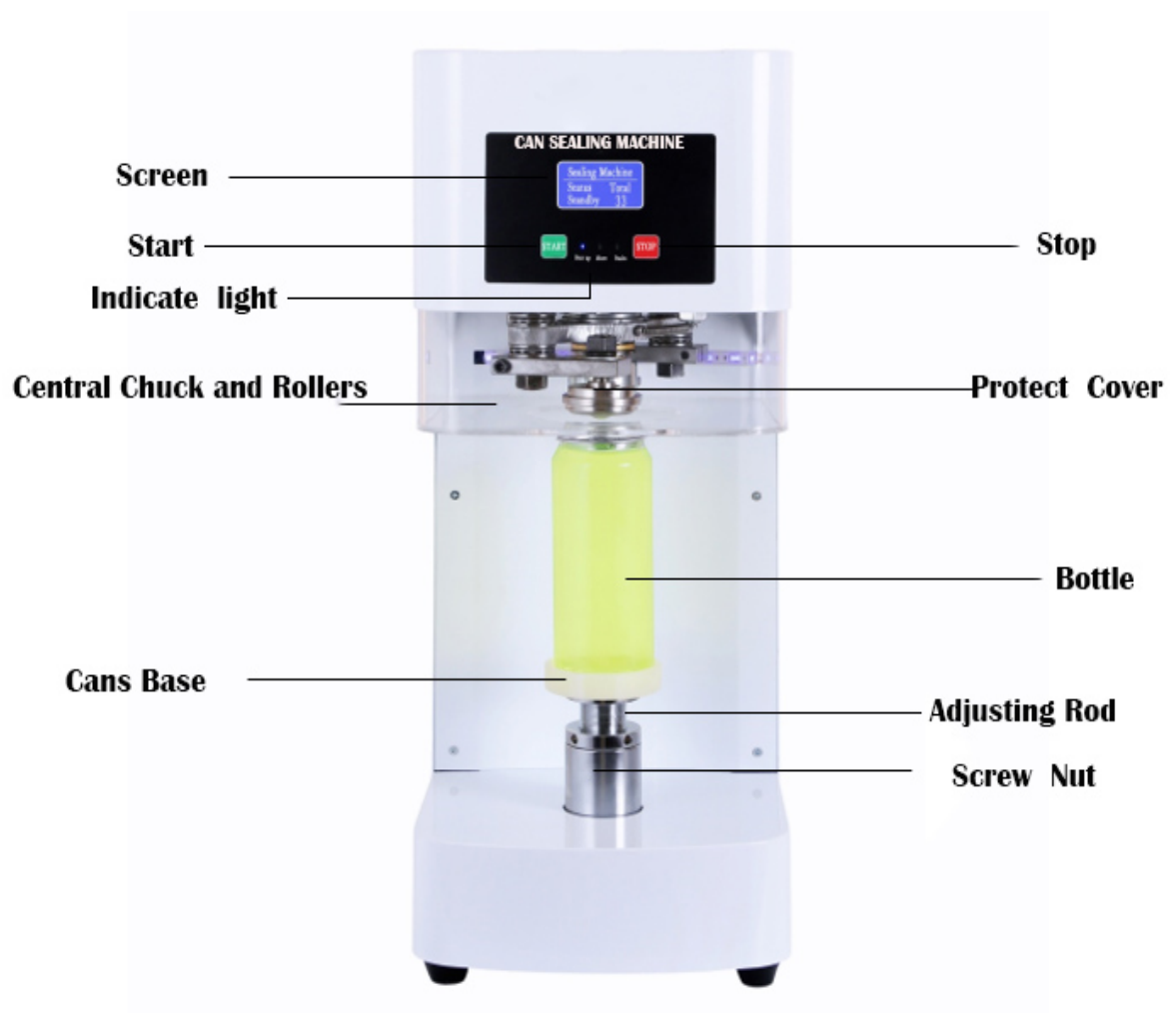
Safety Warning

*** Caution**

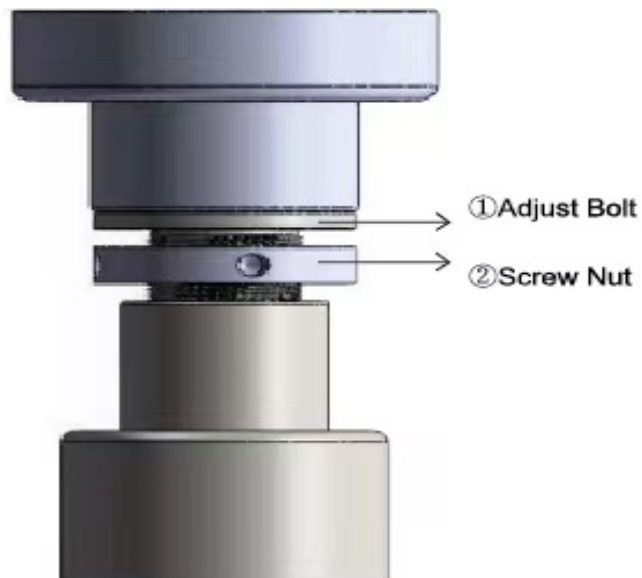
Please use it under the conditions below:

1. Check Power supply voltage matches, the machine should be used in a dry environment. Keep from moisture.
2. Please use power sockets with grounding wires to avoid the risk of electric shock.
3. It is forbidden to modify the circuit privately. It may cause fire, electric shock or malfunction. Be sure that the line is well connected.
4. It is forbidden to open the back cover of the machine at will, which may cause danger of electric shock.
5. Do not touch the sealing roller and pressing head with your hand when the machine is running. There is a danger of pinch injury.
6. Do not let the power cord over bent, excessively stretched, twisted, tied or modified, bear heavy weight or damaged. It must be replaced with dedicated wires or components purchased from its manufacturer or maintenance shop. The inserting pieces of the power plug should be kept clean. If there is dust, please wipe it carefully with a dry cloth.
7. It is forbidden to place other articles on the top of the machine or to press it heavily, so as to prevent damaging the machine.

* Parts of Machine



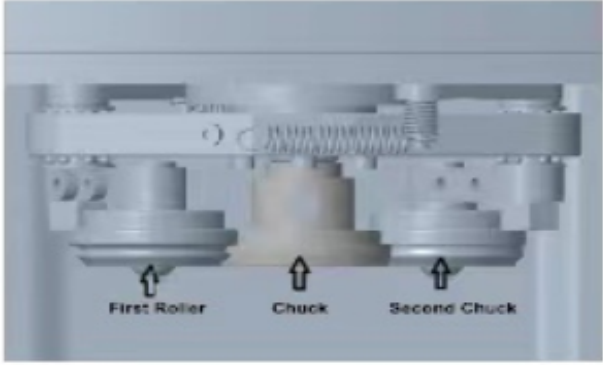
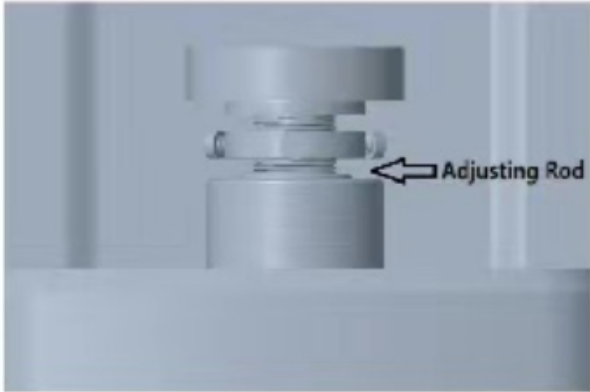
Sealing Height Adjustment



Caution: Please turn off the machine before any handling task.

First loosen the No.2 part towards anticlockwise direction. For No.1 part of adjusting bolt, clockwise direction is adjusting lower; anticlockwise direction is adjusting higher. Adjust it until the can match the chuck tightly, finally, turn the screw nut (2) to the left to tighten it.

Regular Maintenance

Maintenance Content	Picture guide	Operation way
Chuck and Rollers Maintenance		① Need take off the protect cover ② Clean the chuck and roller ③ Use Alcohol and cloth to wipe ④ Add little lubricating oil
Adjusting Rod Maintenance		① Clean the Adjusting Rod when it is dirty ② If using water, please wipe to make it dry ③ Add little lubricating oil on the rod

Common Problems and Solution

Problems	Reasons & ways of Solution
Blank Screen	1. Check the electricity, make sure the power is on. 2. Power line loosen, check and plug well. 3. Circuit board breaks down may also cause this problem. Change a new circuit board.
Pressure Head doesn't move	1. The wires of the large motor may be loose. Please open the back cover to check if the terminals are loose and reconnect them. 2. If the electrical machinery is out of work, it needs to be replaced with a new one.
Rollers don't move	1. The wires of the small motor may be loose. Please open the back cover to check if the terminals are loose and reconnect them. 2. If the small electrical machinery is out of work, it needs to be replaced with a new one.
Keeping Running and Unstoppable	1. The lines connected to Start button may be loose or not connected. Open the back cover to check the two lines and reconnect if the line is loose. 2. The screws of the button may be loose. Tighten it. 3. The operating button is broken down and needs to be changed.
Cans cannot completely sealed or leak.	Adjusting rod position may be too low. Adjust it to right place.
Cans out of shape or don't move	The bearing of bottom support may be dropped.

After-sale Service

1. Service flow: Please refer to our company's instruction first to avoid unnecessary faults. Some phenomena is caused by improper operation, some phenomena can be solved by users themselves, and some phenomena can be automatically restored by restarting the machine. If it is a failure that cannot be eliminated after self-examination, please inform our local agent in time.

2. On-door maintenance and consultation require the user to show purchase invoices or documents. We provide maintenance services free of charge during the warranty period. We will provide paid services, If it goes beyond the warranty period or the user cannot show the purchase invoices or documents.

3. After providing the services, please fill in the maintenance acceptance confirmation form and settlement form, so that our company can establish maintenance archives for you, and better provide you with follow-up services and return visits

4. Warranty Regulations:

- (1) This machine performs the national three-guarantees regulations
- (2) One-year warranty for display screen and motor (Vulnerable parts are not covered by warranty)
- (3) The above warranty does not include man-made damage and accidents. The company shall not bear the liability for the damage caused by the self-disassembly/assembly of the machine and use not in accordance with the requirements of this manual

Product name	Intelligent Can Sealing Machine	Name		Phone Number	
Model			Address:		
Inspection Seal and Maintenance Records of Finished Products:			Statement: The machine is guaranteed according to the warranty regulations from the date of leaving the factory. This warranty is valid only If stamped with company's inspection seal.		